

When converting a Mimaki JV-33 from a 3rd party ink to MarJet DI-MS ink, the printer must be flushed prior to the conversion. In order to do so, you will need eight (8) MarJet DI-UR 2 220ml flushing carts (Marabu part # 350341404). Below are step-by-step instructions for flushing a Mimaki JV33 printer. If the printer has been using Mimaki SS21 inks, flushing is not required. The entire ink change over process should take approximately 40 minutes.

Flushing Procedure:

- **1.** Do a test draw, note any missing nozzles.
- **2.** Empty the waste tank.
- **3.** From the home screen, select and press [Function].
 Scroll down to select [Maintenance], push [Enter]
 Scroll down to select [HD Maintenance], push [Enter]
 Scroll down to select [Discharge & Wash], push [Enter]
- **4.** Follow prompts to flush ink and wash ink lines.
- **5.** If ink lines look clean at end of [Discharge & Wash] cycle, select [Completed]. If ink lines are not clean select [Rewash] and follow prompts again.
- **6.** After [Completed] is selected, push [End] button 3 times to go back to the home screen. The home screen will confirm SS21 ink. Push [Enter].
- **7.** Insert DI-MS cartridges to fill ink.
- **8.** Do a test draw and compare it to the test draw done prior to flushing. Head cleaning may be necessary to recover any missing nozzles.

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